



SAFETY DATA SHEET

SECTION 1 IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

Product Identifier	CYCLOHEXANONE
Other Names	Cyclohexyl Ketone, Kethexamethylene, Pimelic Ketone
Manufacturer's Product Code	16774
Recommended Use	Solvent

Details of Supplier/Manufacturer

Company:	Recochem Inc. ABN: 69 010 485 999
Address:	1809 Lytton Road, Lytton, Queensland 4178
Phone:	(07) 3308 5200 Fax: (07) 3308 5201
Website:	www.recochem.com.au



Emergency Telephone Numbers

Business Hours:	(07) 3308 5200
After Hours:	1300 131 001
Poisons Information:	Australia: 13 11 26 New Zealand: 0800 764 766

SECTION 2 HAZARDS IDENTIFICATION

Hazardous chemical	<i>according to classification by Safe Work Australia</i>
Dangerous goods	<i>according to the Australian Code for the Transport of Dangerous Goods by Road and Rail</i>

Signal Word	WARNING
--------------------	----------------

GHS Classification	Pictogram	Hazard statement
Flammable Liquids, Category 3	 FLAME	H226 Flammable liquid and vapour
Acute Toxicity – Inhalation, Category 4	 EXCLAMATION MARK	H332 Harmful if inhaled

Product: CYCLOHEXANONE**Precautionary statements:**

<i>GENERAL</i>	
P101	If medical advice is needed, have product container or label at hand
P102	Keep out of reach of children
P103	Read label before use
<i>PREVENTATIVE</i>	
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P233	Keep container tightly closed
P240	Ground/bond container and receiving equipment
P241	Use explosion-proof electrical/ventilation/lighting equipment
P242	Use only non-sparking tools
P243	Take precautionary measures against static discharge
P261	Avoid breathing fume/mist/vapours/spray
P271	Use only outdoors or in a well-ventilated area
P280	Wear protective gloves/eye protection/face protection
<i>RESPONSE</i>	
P303 + P361 + P353	IF ON SKIN (or hair): Take off contaminated clothing and wash before reuse. Rinse skin with water/shower
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P312	Call a POISON CENTRE or doctor/physician if you feel unwell
P370 + P378	In case of fire: Use foam/water spray/fog for extinction
<i>STORAGE</i>	
P403 + P235	Store in a well-ventilated place. Keep cool
<i>DISPOSAL</i>	
P501	Dispose of contents/container in accordance with local regulations

SECTION 3 COMPOSITION AND INFORMATION ON INGREDIENTS**Ingredients Names and Proportions**

Chemical Entity	CAS Number	Proportion (%)
Cyclohexanone	108-94-1	> 99

SECTION 4 FIRST AID MEASURES**Description of necessary first aid measures**

Inhalation:	Remove victim from exposure if safe to do so. If rapid recovery does not occur, transport to nearest medical facility for additional treatment. Remove contaminated clothing.
Skin Contact:	If skin contact occurs, remove contaminated clothing and wash skin thoroughly with water and follow by washing with soap if available. If irritation occurs seek medical advice.
Eye Contact:	If in eyes, hold eyes open, flood with water for at least 15 minutes. Seek immediate medical assistance.
Ingestion:	If swallowed, do NOT induce vomiting. Give a glass of water. Seek medical advice.

Product: CYCLOHEXANONE

Symptoms caused by exposure

Inhalation:	May include cough, shortness of breath, headache, nausea, vomiting and incoordination.
Skin:	May include redness and dryness.
Eye:	May include burning sensation and redness.
Ingestion:	Irritation of the gastrointestinal tract.

Medical attention and special treatment

Treat symptomatically.

SECTION 5 FIRE FIGHTING MEASURES

Suitable extinguishing equipment

Alcohol stable foam, water spray or fog. Dry chemical powder, carbon dioxide for small fires only. Do not use water in a jet.

Specific hazards arising from the chemical

Carbon monoxide and/or carbon dioxide may be evolved.

Special protective equipment and precautions for fire fighters

Wear full protective clothing and self-contained breathing apparatus. Hazchem code •3Y.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Avoid contact with spilled or released material. Shut off leaks, if possible, without personal risks. Increase ventilation. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Remove all sources of ignition in the surrounding area. Take precautionary measure against static discharge. Ensure electrical continuity by bonding and earthing all equipment.

Environmental precautions

Use appropriate containment to avoid environmental contamination. Prevent from spreading and entering waterway using sand, earth or other appropriate barriers. Attempt to disperse the vapour or to direct its flow to a safe location for example by using fog sprays. Ventilate contaminated area thoroughly.

Methods and materials for containment and cleaning up

For small spills (< 1 drum), transfer by mechanical means to a labelled, sealable container for product recovery or safe disposal. Allow any residues to evaporate or use an appropriate absorbent material and dispose of safely.

For larger spills (> 1 drum), transfer by means such as a vacuum truck to a salvage tank for recovery or disposal. Do not flush residues with water. Retain as contaminated waste. Allow any residues to evaporate or use an appropriate absorbent material and dispose of safely.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Flammable product. Avoid breathing vapours. Handle and open containers with care in a well-ventilated area. Ensure that the workplace is ventilated such that the Occupational Exposure limit is not exceeded. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in contaminated areas. Electrostatic charges may be generated during transfer. Electrostatic discharge may cause fire. Ensure electrical continuity by earthing all equipment. Flameproof equipment necessary in area where chemical is being used. Vapours may accumulate in low or confined areas.

Conditions for safe storage, including any incompatibilities

Bulk storage tanks should be banded. Store in a well-ventilated area, away from sunlight, ignition sources and other sources of heat. Do not store near strong oxidisers and alkalis.

SECTION 8 EXPOSURE CONTROLS AND PERSONAL PROTECTION

Exposure control measures

From National Occupational Health & Safety Commission (NOHSC) Worksafe Australia -
Cyclohexanone: 100mg/m³ (25ppm) TWA (8hr)

Biological monitoring

No biological limit allocated.

Engineering controls

Ensure that adequate ventilation is provided. Maintain air concentrations below recommended exposure standards. Avoid generating and inhaling mists and vapours. Keep containers closed when not in use.

Individual protection measures

Eye and face protection:	Wear safety goggles.
Skin protection:	Use solvent resistant gloves, nitrile for longer term protection or PVC and neoprene for incidental splashes.
Respiratory protection:	If work practices do not maintain airborne level below the exposure standard, use appropriate respiratory protection equipment. When using respirators, select an appropriate combination of mask and filter. Select a filter for organic gases and vapours (boiling point > 65°C). Respirators should comply with AS1716 or an equivalent approved by a state/territory authority.
Thermal hazards:	Not applicable.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Colourless clear liquid
Odour:	Sweet
Odour threshold (ppm):	Data not available
pH:	Data not available
Melting point/freezing point (°C):	-31
Initial boiling point and boiling range (°C):	156
Flash point (°C):	44 (closed cup)
Evaporation rate (Butyl acetate = 1):	Data not available
Flammability:	Flammable
Upper/lower flammability or explosive limits (%):	1.1 – 9.4
Vapour pressure (@ 20°C):	2.0
Vapour density (air = 1):	3.38
Density (g/ml @ 15°C):	0.95
Solubility:	Immiscible with water
Partition coefficient: n-octanol/water:	Data not available
Auto-ignition temperature (°C):	420
Decomposition temperature (°C):	Data not available
Kinematic viscosity (mm ² /s @ 20°C):	Data not available

SECTION 10 STABILITY AND REACTIVITY

Reactivity

Stable under normal conditions of use.

Chemical stability

Stable under normal conditions of use.

Possibility of hazardous reactions

Stable under normal conditions of use.

Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

Incompatible materials

Reacts violently with strong oxidising agents, nitric acid sulphuric acid.

Hazardous decomposition products

Burning can produce carbon monoxide and/or carbon dioxide.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute toxicity:	LD50 Oral (rat) : 1534mg/kg LD50 Dermal (rabbit) : 794 – 3160mg/kg LC50 Inhalation (rat, 4h) : > 6.2mg/l
Skin corrosion/irritation:	Contact with skin may result in irritation. Will have a degreasing effect on the skin. Can be absorbed through skin with resultant adverse effects. Prolonged exposure can cause dermatitis.
Serious eye damage/irritation:	May be an eye irritant.
Respiratory or skin sensitisation:	Not expected to be a sensitiser.
Germ cell mutagenicity:	Not expected to be mutagenic.
Carcinogenicity:	Not expected to be carcinogenic.
Reproductive toxicity:	Not expected to impair fertility.
Specific Target Organ Toxicity (STOT) – single exposure:	Breathing in vapour may produce respiratory irritation. In high concentrations can produce central nervous system depression, which can lead to loss of co-ordination, impaired judgement and if exposure is prolonged unconsciousness
Specific Target Organ Toxicity (STOT) – repeated exposure:	Prolonged exposure can cause dermatitis.
Aspiration hazard:	Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal.

SECTION 12 ECOLOGICAL INFORMATION

Ecotoxicity

Acute toxicity:

Fish –	Data not available
Aquatic invertebrate –	Data not available
Algae –	Data not available
Microorganisms –	Data not available

Product: CYCLOHEXANONE

Chronic toxicity:

Fish –	Data not available
Aquatic invertebrate –	Data not available
Algae –	Data not available
Microorganisms –	Data not available

Persistence and degradability

Biodegradable.

Bioaccumulative potential

Data not available.

Mobility in soil

Data not available.

Other adverse effects

Data not available.

SECTION 13 DISPOSAL CONSIDERATIONS

Ensure waste disposal conforms to local waste disposal regulations.

SECTION 14 TRANSPORT INFORMATION

UN number:	1915
Proper shipping name:	Cyclohexanone
Australian Dangerous Goods class:	3
Australian Dangerous Goods packing group:	III
Hazchem code:	•3Y

SECTION 15 REGULATORY INFORMATION

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP), Poisons Schedule:	Not scheduled
Australian Inventory of Chemical Substances (AICS):	Listed
Dangerous Goods Initial Emergency Response Guide (SAA/SNZ HB76):	15

SECTION 16 OTHER INFORMATION

Date of preparation:	18/02/2020
Revision number:	5
Changes in this revision:	Reviewed and updated at expiry

This SDS summarises product safety information at the date of issue, to the best of our knowledge, as a general guide. Recochem cannot anticipate or control the conditions under which the product is used, so prior to usage each user must assess and control the risks associated with their use of the product. Users should also consult the relevant legislation governing the use and storage of this product. We make no warranties, express or implied, and assume no liability in connection with any use of information contained within this document. If clarification or further information is needed, the user should contact Recochem on (07) 3308 5200.
