



SAFETY DATA SHEET

SECTION 1 IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

Product Identifier	ECO MOULD OIL
Other Names	Mould Oil
Manufacturer's Product Code	17252
Recommended Use	Mould oil

Details of Supplier/Manufacturer

Company:	Recochem Inc. ABN: 69 010 485 999
Address:	1809 Lytton Road, Lytton, Queensland 4178
Phone:	(07) 3308 5200 Fax: (07) 3308 5201
Website:	www.recochem.com.au

Emergency Telephone Numbers

Business Hours:	(07) 3308 5200
After Hours:	1300 131 001
Poisons Information:	Australia: 13 11 26 New Zealand: 0800 764 766

SECTION 2 HAZARDS IDENTIFICATION

Non-hazardous chemical	<i>according to classification by Safe Work Australia</i>
Non-dangerous goods	<i>according to the Australian Code for the Transport of Dangerous Goods by Road and Rail</i>

Precautionary statements:

GENERAL	
P101	If medical advice is needed, have product container or label at hand
P102	Keep out of reach of children
P103	Read label before use

SECTION 3 COMPOSITION AND INFORMATION ON INGREDIENTS

Ingredients Names and Proportions

Chemical Entity	CAS Number	Proportion (%)
Derivatives of oleochemicals	-	> 90
Oleic Acid	112-80-1	< 10

SECTION 4 FIRST AID MEASURES

Description of necessary first aid measures

Inhalation:	Remove victim from exposure if safe to do so. Remove contaminated clothing. If rapid recovery does not occur, seek additional treatment
Skin Contact:	If skin contact occurs, remove contaminated clothing and wash skin thoroughly with water and follow by washing with soap if available
Eye Contact:	If in eyes, hold eyes open, flood with water for at least 15 minutes. If persistent symptoms occur seek additional treatment
Ingestion:	If swallowed, do NOT induce vomiting. Rinse out mouth with water and seek medical advice if complications arise

Symptoms caused by exposure

Inhalation:	May cause coughing and breathing difficulty
Skin:	May cause redness and dryness of skin
Eye:	May cause redness and blurred vision
Ingestion:	May cause irritation of mouth and throat

Medical attention and special treatment

Treat symptomatically.

SECTION 5 FIRE FIGHTING MEASURES

Suitable extinguishing equipment

Foam, water spray or fog, dry chemical powder. Do not use water in a jet.

Specific hazards arising from the chemical

Combustible liquid. Likely to give rise to complex mixtures on combustion, including oxides of carbon.

Special protective equipment and precautions for fire fighters

Wear full protective clothing and self-contained breathing apparatus.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Combustible liquid. Avoid contact with spilled or released material. Shut off leaks, if possible without personal risks. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Remove all sources of ignition in the surrounding area. Ventilate contaminated area thoroughly.

Environmental precautions

Use appropriate containment to avoid environmental contamination. Prevent from spreading and entering waterways using sand, earth or other appropriate barriers.

Methods and materials for containment and cleaning up

For small spills (< 1 drum), transfer by mechanical means to a labelled, sealable container for product recovery or safe disposal..

For larger spills (> 1 drum), transfer by means such as a vacuum truck to a salvage tank for recovery or appropriate disposal. . Do not flush residues with water. Retain as contaminated waste.

Allow any residues to evaporate or use an appropriate absorbent material and dispose of safely in accordance with regional regulations.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Avoid prolonged or repeated contact with material. Avoid contact with skin and eyes and clothing. Use in well ventilated areas. Do not eat, drink or smoke in contaminated areas. Wash thoroughly after handling. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated area, away from sunlight, ignition sources and other sources of heat. Do not store near strong oxidants.

SECTION 8 EXPOSURE CONTROLS AND PERSONAL PROTECTION

Exposure control measures

In the absence of data from National Occupational Health & Safety Commission (NOHSC) Worksafe Australia use -

Oil mists: 5mg/m³ TWA (8hr), 10mg/m³ STEL.

Biological monitoring

No biological limit allocated.

Engineering controls

Ensure that adequate ventilation is provided. Avoid generating and inhaling mists and vapours. Keep containers closed when not in use.

Individual protection measures

Eye and face protection:	Wear safety goggles.
Skin protection:	Use solvent resistant gloves, nitrile for longer term protection or PVC and neoprene for incidental splashes.
Respiratory protection:	If work practices do not maintain airborne level below the exposure standard, use appropriate respiratory protection equipment. When using respirators, select an appropriate combination of mask and filter. Select a filter for organic gases and vapours (boiling point > 65°C). Respirators should comply with AS1716 or an equivalent approved by a state/territory authority.
Thermal hazards:	Not applicable.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Light amber liquid
Odour:	Close to odourless
Odour threshold (ppm):	Data not available
pH:	Data not available
Melting point/freezing point (°C):	Data not available
Initial boiling point and boiling range (°C):	> 280
Flash point (°C):	> 120
Evaporation rate (Butyl acetate = 1):	Data not available
Flammability:	Data not available
Upper/lower flammability or explosive limits (%):	Data not available
Vapour pressure (mmHg @ 25°C):	< 0.1

Product: ECO MOULD OIL

Vapour density (air = 1):	> 1
Density (g/ml @ 25°C):	0.85 - 0.86
Solubility:	Negligible
Partition coefficient: n-octanol/water:	Data not available
Auto-ignition temperature (°C):	> 320
Decomposition temperature (°C):	Data not available
Kinematic viscosity (mm ² /s @ 20°C):	Data not available

SECTION 10 STABILITY AND REACTIVITY**Reactivity**

Assumed stable under normal conditions of use.

Chemical stability

Assumed stable under normal conditions of use.

Possibility of hazardous reactions

Assumed stable under normal conditions of use.

Conditions to avoid

Avoid extremes of temperature.

Incompatible materials

Strong oxidising agents.

Hazardous decomposition products

Combustion could produce fumes containing carbon monoxide and carbon dioxide.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute toxicity:	Expected to be of low toxicity: LD50 > 10g/kg (oral, rat)
Skin corrosion/irritation:	May cause mild irritation
Serious eye damage/irritation:	May cause mild irritation
Respiratory or skin sensitisation:	Not expected to be a sensitiser
Germ cell mutagenicity:	No expected to be mutagenic
Carcinogenicity:	No expected to be carcinogenic
Reproductive toxicity:	Not expected to impair fertility
Specific Target Organ Toxicity (STOT) – single exposure:	Data not available
Specific Target Organ Toxicity (STOT) – repeated exposure:	Data not available
Aspiration hazard:	Not considered an aspiration hazard

SECTION 12 ECOLOGICAL INFORMATION

Ecotoxicity

Acute toxicity:

Fish –	Expected to be of low toxicity: LC50 > 100mg/l
Aquatic invertebrate –	Data not available
Algae –	Data not available
Microorganisms –	Data not available

Chronic toxicity:

Fish –	Data not available
Aquatic invertebrate –	Data not available
Algae –	Data not available
Microorganisms –	Data not available

Persistence and degradability

Expected to be readily biodegradable.

Bioaccumulative potential

Data not available.

Mobility in soil

Data not available.

Other adverse effects

Data not available.

SECTION 13 DISPOSAL CONSIDERATIONS

Ensure waste disposal conforms to local waste disposal regulations.

SECTION 14 TRANSPORT INFORMATION

UN number:	Not applicable
Proper shipping name:	Not applicable
Australian Dangerous Goods class:	Not applicable
Australian Dangerous Goods packing group:	Not applicable
Hazchem code:	Not applicable

SECTION 15 REGULATORY INFORMATION

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP), Poisons Schedule:	Not scheduled
Australian Inventory of Chemical Substances (AICS):	Listed
Dangerous Goods Initial Emergency Response Guide (SAA/SNZ HB76):	Not applicable

SECTION 16 OTHER INFORMATION

Date of preparation:	05/05/2016
Revision number:	2
Changes in this revision:	Update to GHS SDS standard Update to formulation

This SDS summarises product safety information at the date of issue, to the best of our knowledge, as a general guide. Recochem cannot anticipate or control the conditions under which the product is used, so prior to usage each user must assess and control the risks associated with their use of the product. Users should also consult the relevant legislation governing the use and storage of this product. We make no warranties, express or implied, and assume no liability in connection with any use of information contained within this document. If clarification or further information is needed, the user should contact Recochem on (07) 3308 5200.
