



SAFETY DATA SHEET

SECTION 1 IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

Product Identifier	PROPYLENE GLYCOL USP GRADE
Other Names	Heat Transfer Fluid
Manufacturer's Product Code	16875
Recommended Use	Various

Details of Supplier/Manufacturer

Company:	Recochem Inc. ABN: 69 010 485 999
Address:	1809 Lytton Road, Lytton, Queensland 4178
Phone:	(07) 3308 5200 Fax: (07) 3308 5201
Website:	www.recochem.com.au

Emergency Telephone Numbers

Business Hours:	(07) 3308 5200
After Hours:	1300 131 001
Poisons Information:	Australia: 13 11 26 New Zealand: 0800 764 766

SECTION 2 HAZARDS IDENTIFICATION

Non-hazardous chemical	<i>according to classification by Safe Work Australia</i>
Non-dangerous goods	<i>according to the Australian Code for the Transport of Dangerous Goods by Road and Rail</i>

Precautionary statements:

GENERAL	
P101	If medical advice is needed, have product container or label at hand
P102	Keep out of reach of children
P103	Read label before use

SECTION 3 COMPOSITION AND INFORMATION ON INGREDIENTS

Ingredients Names and Proportions

Chemical Entity	CAS Number	Proportion (%)
Propylene Glycol	57-55-6	95 - 100

SECTION 4 FIRST AID MEASURES

Description of necessary first aid measures

Inhalation:	Keep victim calm and remove to fresh air if safe to do so. If rapid recovery does not occur, transport to nearest medical facility for additional treatment
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Skin Contact:	If skin contact occurs, remove contaminated clothing and wash skin thoroughly with water and follow by washing with soap if available. If irritation persists, seek medical attention
Eye Contact:	If in eyes, hold eyes open, flood with water for at least 15 minutes. If irritation persists, seek medical attention
Ingestion:	If swallowed, do NOT induce vomiting. Have conscious person drink several glasses of water or milk. Seek medical advice as a precaution

Symptoms caused by exposure

Inhalation:	May cause irritation to mucous membranes and respiratory tract
Skin:	May cause irritation
Eye:	May cause irritation
Ingestion:	May result in nausea, vomiting and irritation of the gastrointestinal tract

Medical attention and special treatment

Treat symptomatically.

SECTION 5 FIRE FIGHTING MEASURES

Suitable extinguishing equipment

Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. Do not use water in a jet.

Specific hazards arising from the chemical

Carbon dioxide and carbon monoxide.

Special protective equipment and precautions for fire fighters

Wear full protective clothing and self-contained breathing apparatus.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Avoid contact with spilled or released material. Shut off leaks, if possible without personal risks. Isolate hazard area and deny entry to unnecessary or unprotected personnel. Remove all sources of ignition in the surrounding area. Ventilate contaminated area thoroughly.

Environmental precautions

Use appropriate containment to avoid environmental contamination. Prevent from spreading and entering waterways using sand, earth or other appropriate barriers.

Methods and materials for containment and cleaning up

For small spills (< 1 drum), dilute with water and mop up, or absorb with an inert dry material and place in an appropriate waste disposal container.

For larger spills (> 1 drum), transfer by means such as a vacuum truck to a salvage tank for recovery or appropriate disposal.

Allow any residues to evaporate or use an appropriate absorbent material and dispose of safely in accordance with regional regulations.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Avoid breathing vapours. Do NOT ingest. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in contaminated areas. Handle and open containers with care in a well-ventilated area. Ensure that the workplace is well ventilated. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated area, away from sunlight, ignition sources and other sources of heat. Do not store near strong oxidisers.

SECTION 8 EXPOSURE CONTROLS AND PERSONAL PROTECTION

Exposure control measures

From National Occupational Health & Safety Commission (NOHSC) Worksafe Australia - Monopropylene glycol: 474mg/m³ (150ppm) TWA (vapour & particulates) and 10ppm TWA (particulates only).

Biological monitoring

No biological limit allocated.

Engineering controls

Ensure that adequate ventilation is provided. Maintain air concentrations below recommended exposure standards. Avoid generating and inhaling mists and vapours. Keep containers closed when not in use.

Individual protection measures

Eye and face protection:	Wear safety goggles.
Skin protection:	Use solvent resistant gloves, nitrile for longer term protection or PVC and neoprene for incidental splashes.
Respiratory protection:	If work practices do not maintain airborne level below the exposure standard, use appropriate respiratory protection equipment. When using respirators, select an appropriate combination of mask and filter. Select a filter for organic gases and vapours (boiling point > 65°C). Respirators should comply with AS1716 or an equivalent approved by a state/territory authority.
Thermal hazards:	Not applicable.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Clear viscous liquid
Odour:	None
Odour threshold (ppm):	Data not available
pH:	7.5 - 8.5 (1% in water)
Melting point/freezing point (°C):	Super cools, pour point < -57
Initial boiling point and boiling range (°C):	187
Flash point (°C):	Data not available
Evaporation rate (Butyl acetate = 1):	Data not available
Flammability:	Combustible
Upper/lower flammability or explosive limits (%):	Data not available
Vapour pressure (mmHg @ 20°C):	0.06
Vapour density (air = 1):	> 1
Density (g/ml @ 15°C):	1.036
Solubility:	Soluble in water, methanol, diethyl ether
Partition coefficient: n-octanol/water:	Data not available
Auto-ignition temperature (°C):	> 400
Decomposition temperature (°C):	Data not available

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Kinematic viscosity (mm ² /s @ 20°C):	Data not available
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SECTION 10 STABILITY AND REACTIVITY**Reactivity**

Stable under normal conditions of use.

Chemical stability

Stable under normal conditions of use.

Possibility of hazardous reactions

Stable under normal conditions of use.

Conditions to avoid

None.

Incompatible materials

Strong oxidising agents.

Hazardous decomposition products

None.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute toxicity:	Low toxicity in animals - LD50 Oral (rat) > 20,000mg/kg
Skin corrosion/irritation:	Contact with skin may result in irritation. Has a degreasing effect on the skin
Serious eye damage/irritation:	May cause minor eye irritation
Respiratory or skin sensitisation:	Not expected to be a sensitiser
Germ cell mutagenicity:	No evidence of mutagenic activity
Carcinogenicity:	Not carcinogenic in animal studies
Reproductive toxicity:	Not expected to impair fertility
Specific Target Organ Toxicity (STOT) – single exposure:	May cause irritation to the lungs and respiratory system
Specific Target Organ Toxicity (STOT) – repeated exposure:	Repeated excessive ingestion may cause central nervous system effects
Aspiration hazard:	Not considered an aspiration hazard

SECTION 12 ECOLOGICAL INFORMATION**Ecotoxicity**

Acute toxicity:

Fish –	Low toxicity: LC/EC/IC50 > 100mg/l
Aquatic invertebrate –	Low toxicity: LC/EC/IC50 > 100mg/l
Algae –	Low toxicity: LC/EC/IC50 > 100mg/l
Microorganisms –	Expected to have low toxicity: LC/EC/IC50 > 100mg/l

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Chronic toxicity:

Fish –	Data not available
Aquatic invertebrate –	Data not available
Algae –	Data not available
Microorganisms –	Data not available

Persistence and degradability

Biodegradable.

Bioaccumulative potential

Data not available.

Mobility in soil

Miscible with water.

Other adverse effects

Data not available.

SECTION 13 DISPOSAL CONSIDERATIONS

Ensure waste disposal conforms to local waste disposal regulations.

SECTION 14 TRANSPORT INFORMATION

UN number:	Not applicable
Proper shipping name:	Not applicable
Australian Dangerous Goods class:	Not applicable
Australian Dangerous Goods packing group:	Not applicable
Hazchem code:	Not applicable

SECTION 15 REGULATORY INFORMATION

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP), Poisons Schedule:	Not scheduled
Australian Inventory of Chemical Substances (AICS):	Listed
Dangerous Goods Initial Emergency Response Guide (SAA/SNZ HB76):	Not applicable

SECTION 16 OTHER INFORMATION

Date of preparation:	27/04/2021
Revision number:	3
Changes in this revision:	Reviewed due to expiration

This SDS summarises product safety information at the date of issue, to the best of our knowledge, as a general guide. Recochem cannot anticipate or control the conditions under which the product is used, so prior to usage each user must assess and control the risks associated with their use of the product. Users should also consult the relevant legislation governing the use and storage of this product. We make no warranties, express or implied, and assume no liability in connection with any use of information contained within this document. If clarification or further information is needed, the user should contact Recochem on (07) 3308 5200.